

Work Order ID 55538



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January 20, 2010 7:28:37 AM

Item ID: DSI 9428-011

Accept



Setup Start



Revision ID:

Item Name: Cable Connection Guard

Stop



Start Date: 1/20/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *V*

Date: Tooling:

Date:

Run Start



QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

100



DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9428-011

CHG 001

Sol 1/20

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

*16-1-20**(2x) \$0*

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

0.00

*2) Sol 1/20**(2)*

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Item ID: DSI 9428-011

Accept



Setup Start



Revision ID:

Item Name: Cable Connection Guard

Stop



Start Date: 1/20/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

130



Operation
Description

Packaging

Set Up/
Run Hours

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP DSI 9428-011 | Location: 20 | PPP Rev: Draft

10-1-20 gpl SL

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/20 J

MF 10-1-20

Picklist Print

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Work Order ID: 55538



Parent Item: DSI 9428-011



Parent Item Name: Cable Connection Guard

Start Date: 1/20/10

Required Date: 1/20/10

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3863-1 +2 TUBE		Manufactured		No			Each	47.0000	2.0000	10-120	+2	

Warehouse

Location

Main Warehouse

ST

44876

Loc Qty

47

Loc Code

47

+2

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D407-627 REV. D AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS
ICA-D407-627 REV. 1 & ICA-D407-663 REV 0

REF:

TCCA STC SH00-28
TCCA STC SH98-57
FAA STC SR01246NY
FAA STC SR01364NY

REFERENCE ONLY

THE PURPOSE OF THIS DSI IS TO PROTECT THE MANUAL CARGO RELEASE CABLE ON AIRCRAFT EQUIPPED WITH A CARGO HOOK AND THE D407-627-013 HELI-UTILITY POD OR D407-663-011 HELI-UTILITY BASKET.

THE DSI 9428-011 CABLE CONNECTION GUARD KIT HAS BEEN INCORPORATED INTO D407-663-011 HELI-UTILITY BASKET KITS AT CHG 003 AND SUBSEQUENT AND D407-627-013 HELI-UTILITY POD KITS AT CHG 005 AND SUBSEQUENT. OPERATORS WHO HAVE D407-663-011 HELI-UTILITY BASKET KIT CHG 002 AND EARLIER OR D407-627-013 HELI-UTILITY POD KIT CHG 004 AND EARLIER MAY ORDER THE DSI 9428-011 CABLE CONNECTION GUARD KIT.

THE DSI 9428-011 CABLE CONNECTION GUARD KIT INCLUDES QTY (1) D3863-1 GUIDE. THE D3863-1 GUIDE IS TO BE INSTALLED OVER THE MANUAL CARGO HOOK RELEASE CABLE WHERE IT PASSES THE CENTER OF THE D2796 SUPPORT ARM OF THE BASKET/POD. THE D3863-1 GUIDE IS INTENDED TO PREVENT THE MANUAL RELEASE CABLE CONNECTION FROM BEING CAUGHT ON THE EDGE OF THE HOLE IN THE D2796 SUPPORT ARM SHOULD A MIS-ALIGNMENT EXIST.

THE DSI 9428-011 CABLE CONNECTION GUARD MAY BE INSTALLED AFTER THE D2796 SUPPORT ARM HAS BEEN INSTALLED AS FOLLOWS:

- 1) DISCONNECT THE MANUAL RELEASE CABLE AT THE CONNECTION POINT UNDER THE BELLY OF THE HELICOPTER.
- 2) SLIDE THE D3863-1 GUIDE OVER THE CABLE.
- 3) RECONNECT THE CABLE.
- 4) POSITION THE D3863-1 GUIDE SO THAT IT IS CENTERED ON THE MANUAL RELEASE CABLE CONNECTION.

SEE FIGURE 1 FOR DETAILS.

PARTS LIST

ITEM	QTY -011	PART NUMBER	DESCRIPTION
1	X	DSI 9428-011	CABLE CONNECTION GUARD KIT
5	1	D3863-1	GUIDE

555-38

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	D. SHEPHERD (DE # 02)
DATE:	08.12.01
CERT. NO.:	SH00-28/SH98-57
ISSUE NO.:	1 / 2

A	NEW ISSUE	08.12.01
REV	DESCRIPTION	BY DATE
DESIGN	<i>AS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>AS</i>	
CHECKED	<i>AS</i>	
MFG. APPR.	N/A	
APPROVED	<i>AS</i>	REV. A
DE APPR.	<i>AS</i>	SHEET 1 OF 2
DATE	08.12.01	SCALE
		CABLE CONNECTION GUARD NTS
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